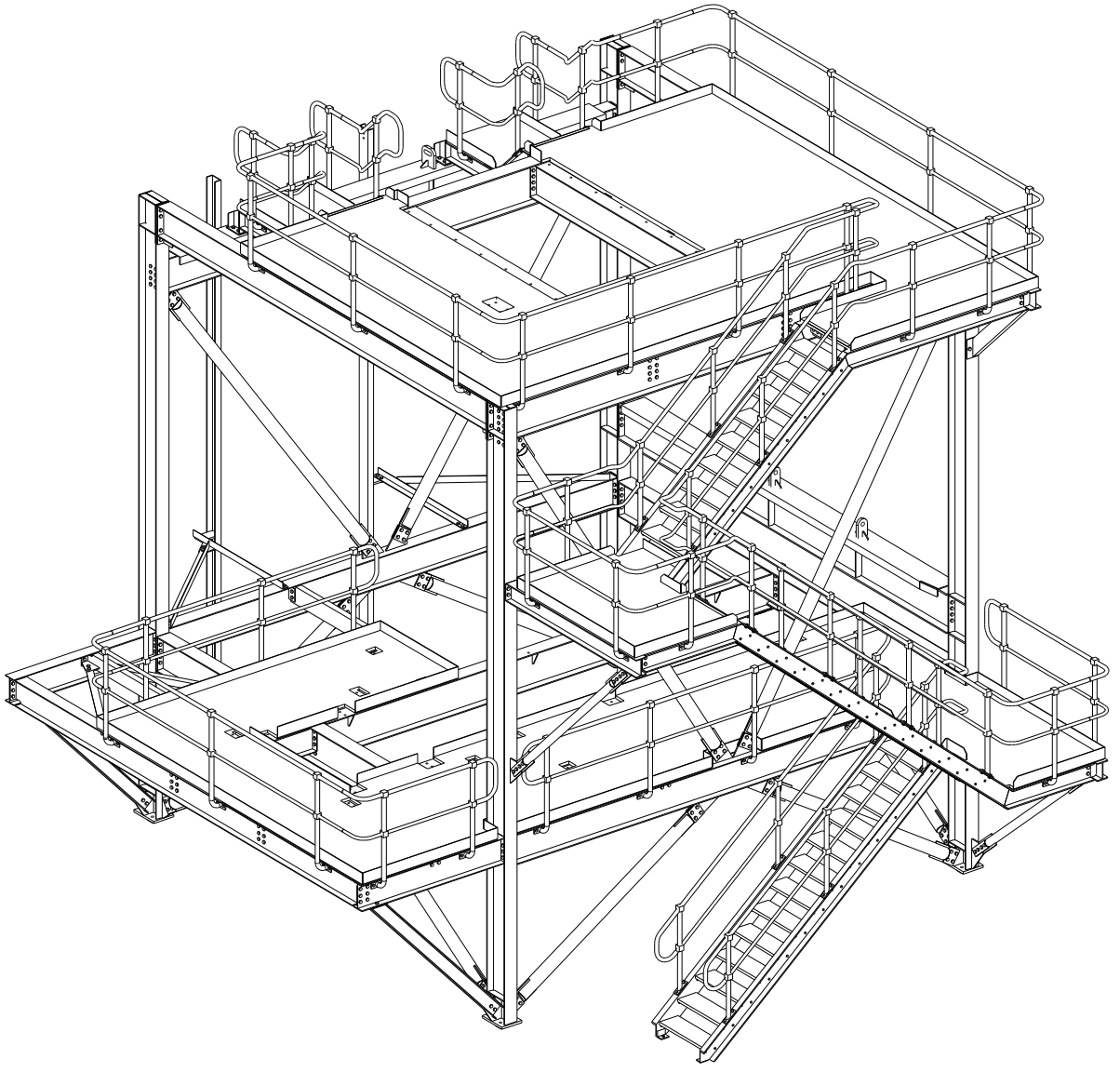

1. WORKMANSHIP & MATERIALS TO BE IN ACCORDANCE WITH AS4100
2. ALL HOLES SHALL BE DIA 22 U.N.O.
3. ALL FILLET WELDS SHALL BE 6mm CFW U.N.O.
4. ALL BUTT WELDS SHALL BE FULL PENETRATION U.N.O.
5. ALL NOTCHES TO HAVE 11mm RADIUS AT INTERNAL CORNERS.
6. CLEATS ARE ON C/L OF MEMBER U.N.O.
7. HOLES ARE LOCATED ON OR ABOUT C/L U.N.O.
8. FABRICATION TOLERANCE -2/+0mm.

DRAWING NO.	TITLE	REV	DESCRIPTION	BY	DWG CHK	ENG CHK	DATE	APPROVED
REFERENCE DRAWING		DRAWING REVISIONS						

AUSTRALIA - NEW ZEALAND - ASIA PACIFIC
www.steelspecnet.com

DESIGNED:		DATE:
DRAWN:		DATE:
CHECKED:		DATE:
APPROVED:		DATE:

DRAWING TITLE:

COAL HANDLING AND PREPARATION PLANT
TRANSFER STATION ST-813
3d View

SHEET SIZE	DRAWING No.	REVISION
A1	3d View	